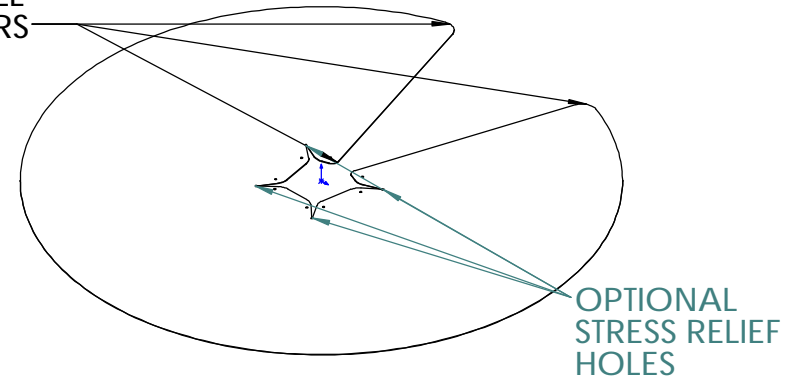
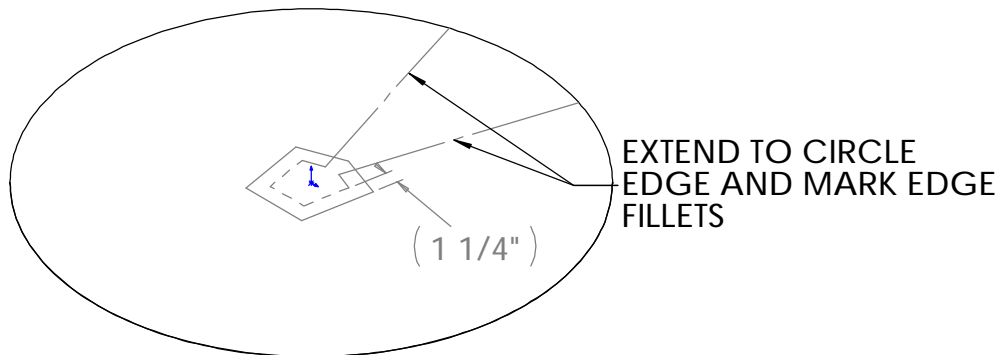


STEP 1, TO FIND CENTER OF MATERIAL CONNECT THE CORNERS. THIS WILL WORK FOR SQUARE OR RECTANGULAR MATERIAL. DRILL 1/8" DIA HOLE AT CENTER. SCREW MATERIAL DOWN TO WORK SURFACE & WITH STRING COMPASS DRAW 20" RADIUS

BE SURE AND FILLET ALL CORNERS



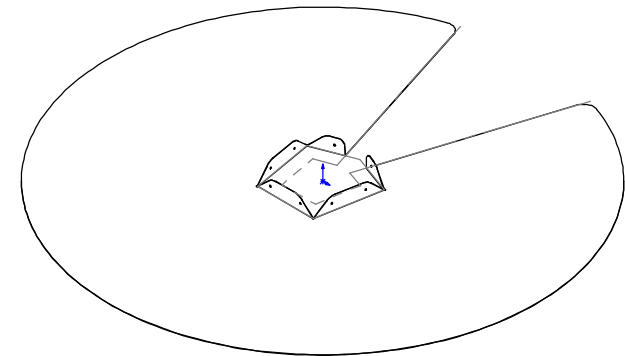
STEP 3, STARTING AT THE OUTSIDE EDGE REMOVE THE WEDGE AND CENTER OPENING. DRILL 1/8" DIAMETER HOLES PER TEMPLATE. (OPTIONAL DRILL STRESS RELIEF HOLES AT THE 4 CORNERS. THIS MAY HELP PREVENT THE SHEETMETAL FROM RIPPING)



STEP 2, CUT OUT THE ABOVE MARKED CIRCLE.

STEP 2A, USING THE GUARD TEMPLATE, MARK THE OUTSIDE SHAPE OF THE CENTER OPENING ONTO THE GUARD MATERIAL; PERMANENT MARKER WORKS WELL.

STEP 2B, OFFSET THE INSIDE SHAPE BY APPROX. 1 1/4 INCHES AND EXTEND THE WEDGE ANGLE TO THE CIRCLE EDGE.

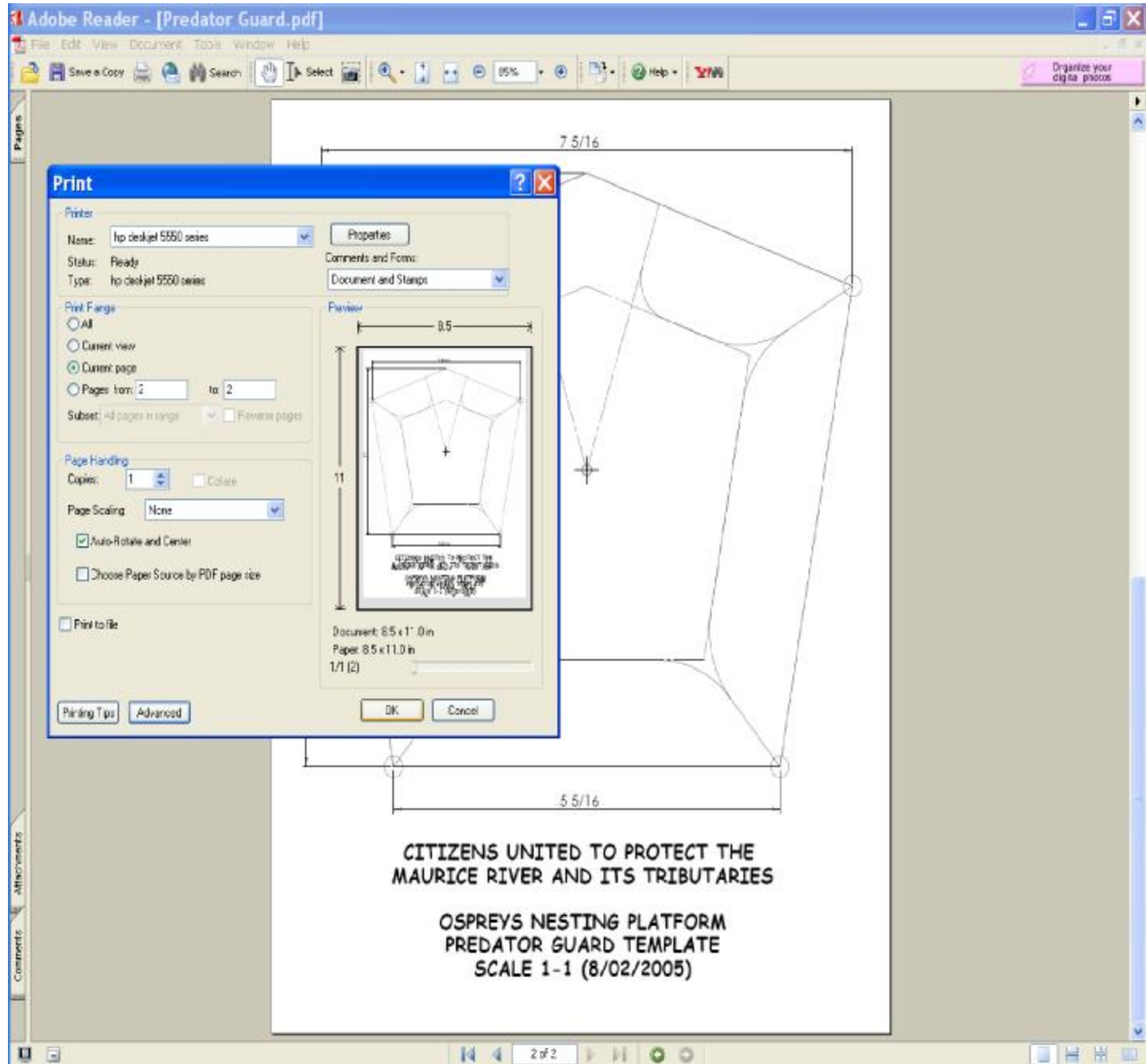


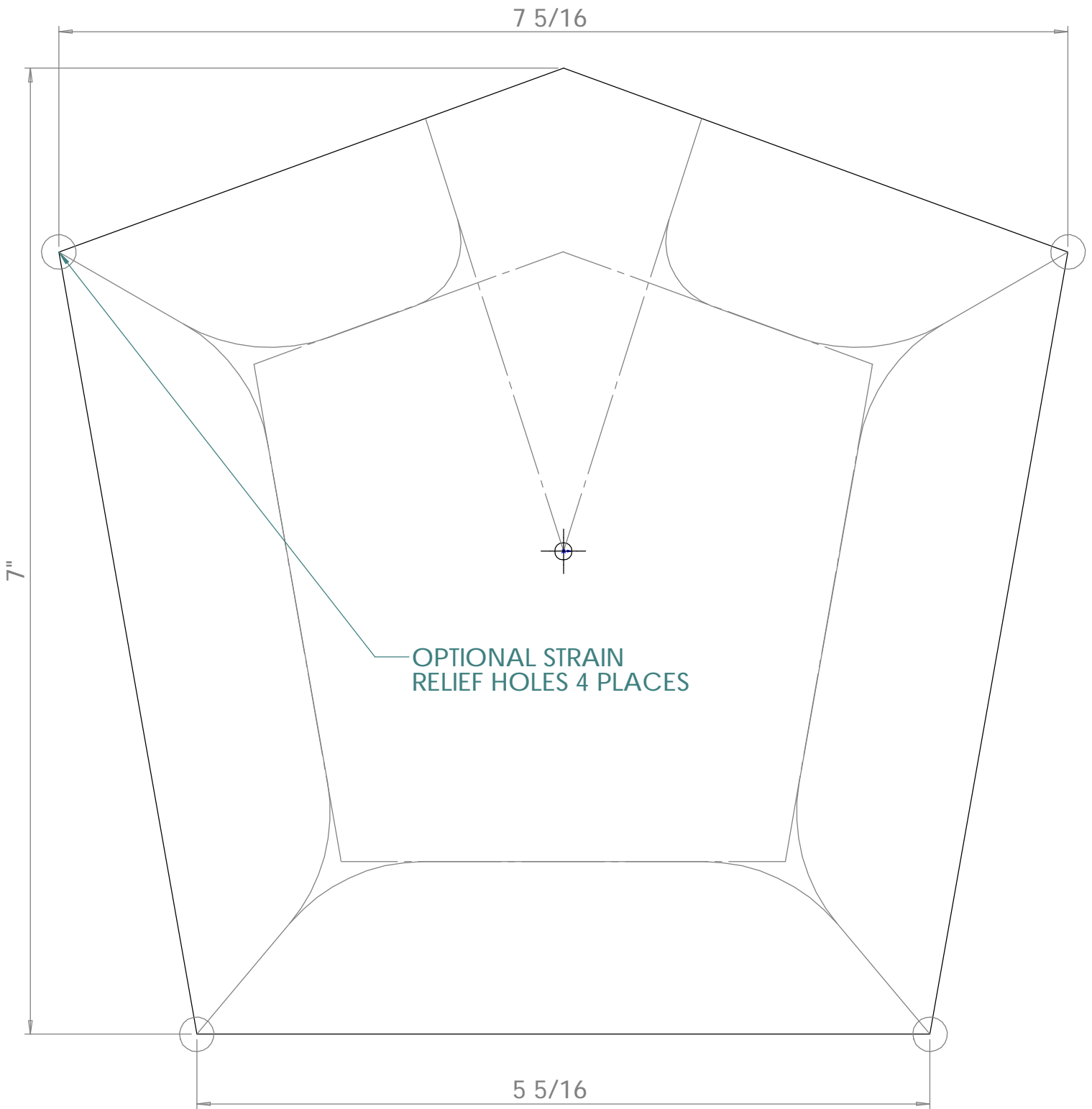
STEP 4, BEND THE FIVE CENTER AREA TABS UP 90 DEGREES.

CITIZENS UNITED TO PROTECT THE MAURICE RIVER AND ITS TRIBUTARIES
OSPREYS NESTING PLATFORM
PREDATOR GUARD (8-2-2005)

TO PRINT THE PREDATOR GUARD TEMPLATE FULL SIZE BE SURE TO SWITCH THE PAGE SCALING FEATURE OF YOUR PDF PROGRAM TO NONE.

THE TEMPLATE SHOULD BE CONSTRUCTED FROM 1 PIECE OF 1/4" LUAN PLYWOOD OR SOME OTHER RIGID THIN MATERIAL.





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**OSPREYS NESTING PLATFORM
PREDATOR GUARD TEMPLATE
SCALE 1-1 (8/02/2005)**